

## Operations & Maintenance Guidelines for Manure **Storage** Structures

Landowner: Walnutdale Dairy

Manure **storage** pits are designed to contain all of the manure, bedding, and water that are generated by cattle and management at the Walnutdale facility. Care should be exercised so that foreign objects or frozen material are excluded from the facility. It is wise to dedicate a portion of the silage pad, or other area where frozen materials can be stacked until they thaw and can be added to the **storage** facility.

Excessive bedding can cause management problems with a liquid **storage** facility. Granular materials such as limestone and sand will settle to the bottom and can cause problems with agitation processes and with equipment.

Manure **storage** ponds experience some biological activity and can generate some undesirable odors. This can be minimized if a crust forms on the surface. Some crusts naturally form, and others can be encouraged by blowing chopped straw or bedding on the surface.

Adequate time needs to be allocated for emptying the **storage** pond. A **marking** post should be placed in the pond indicating what percentage of the facilities **storage** capacity has been used. Freeboard markers have been installed in all structures to reflect the minimum required freeboard and are marked at one foot increments below that point.

The capacities of the liquid **storage** structures at the Walnutdale facility are listed in the chart below.

<i>Walnutdale Dairy Liquid Manure <b>Storage</b> Table</i>			
<b>Storage</b> ID	Usable Volume (gallons)	Usable Volume (cu-ft)	
Pit 1	76,820	10,270	
Pit 2	76,820	10,270	
Slurry Store	878,818	117,489	
Pit 6	57,977	7,751	
Pit 7	95,063	12,709	
Pit 8 <b>Storage</b>	4,969,308	664,346	
Catch Basin	2,928,555	391,518	
Farm Total:	9,083,360	1,214,353	Total Days of <b>Storage</b> for the facility:
Annual Manure Production:	17,956,802	gallons	184 days

Prior to emptying the manure **storage** structures, they should be agitated for at least one day. Additional agitation may be needed during the emptying process.

To empty the manure **storage** facilities when they are at their usable capacity, using a 7,000 gallon tanker, at 5 loads/hour, the following chart shows total loads and time required to empty the structures.

<b>Storage ID</b>	<b>Usable Volume (gallons)</b>	<b>Usable Volume (cu-ft)</b>	<b>7,000 gallon Loads</b>	<b>Hours to empty facility</b>	
<b>Pit 1</b>	76,820	10,270	11.0	2.2	hours
<b>Pit 2</b>	76,820	10,270	11.0	2.2	hours
<b>Slurry Store</b>	878,818	117,489	125.5	25.1	hours
<b>Pit 6</b>	57,977	7,751	8.3	1.7	hours
<b>Pit 7</b>	95,063	12,709	13.6	2.7	hours
<b>Pit 8</b>					
<b>Storage</b>	4,969,308	664,346	709.9	142.0	hours
<b>Catch Basin</b>	2,928,555	391,518	418.4	83.7	hours
<b>Farm Total:</b>	<b>9,083,360</b>	<b>1,214,353</b>			

Ground conditions need to be evaluated prior to applying the waste. Excessively wet conditions or excessively dry conditions should be avoided, since waste may either run off or flow through cracks to subsurface drainage systems. Wind conditions should be observed to avoid drift and odor problems. Subsurface outlets and downstream drainage should be constantly monitored.

Maximum application rates should consider the intake capability of particular soils that waste is applied on. Please review the CNMP for application rates and dates.

Any manure applications performed will be documented using the DEQ Daily Land Application form.